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ProDrillPress Table

The Professional Woodworkers Supplies ProDrill Press Table Top, is designed to provide a strong, stable and durable platform, for the hobbyist woodworkers drilling needs.

What is included?

- 1x Table Panel, to suit most common drill presses.
- 2x Scale Tracks to suit table including scales.
- 1x 1220 ml Scale Track including scales (fence piece)
- 1x Hardware pack containing:
 - 2x Track Locks
 - 2x Flip Stops
 - 2x Pivot Hold Down Clamps
 - 6x Rectangular Nuts
 - 6x ¼" x 18mm Countersunk Head Machine Screws
 - 3x 3mm Sacrificial inserts (MDF)

1. Assembly of the Table/Tracks.

- a. Insert the 2 Scale Tracks into the table grooves, check for size, trim to length if required. Countersink the 6 fixing holes on the underside of the panel, deep enough to ensure that the supplies machine screw heads will be flush or slightly below the surface.
- b. Insert the screws, attach the supplied rectangular nuts and slide the track in place. Slightly tighten the screws, ensure that the track is flush front and back, then firmly tighten the screws.

2. Fixing to Drill Press.

- a. Locate the table over the existing DP table so that the centre of the sacrificial plate is under the drill shaft. Mark the fixing positions and drill a 3mm pilot hole through the table.

- b. Locate the pilot holes on the top surface and counter bore to ensure the heads of the fixings are below the table surface. Drill clearance holes for the fixings.
 - c. Mount securely. We recommend the use of Coach bolts.
3. Fitting the accessories.
- a. Slide the 2 track locks into the scale track grooves with the brass knobs facing to the rear, loosely tighten the knobs.
 - b. Slide the Scale track over the track lock having loosened the cam lock lever. The track section must be facing forward.
 - c. Position the flip stops as required.
 - d. Position the Pivot Hold Down clamps as required.



Add a ProDrill Press Laser Guide for even better results.

