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pro-ROUTER[®]
TABLETOP

Preparation and Use.

The Professional Woodworkers Supplies ProRouter Table top is designed to provide a strong, stable and durable platform for the hobbyist woodworkers routing needs. Tables are supplied in three standard configurations;

- Type A 800mm x 600mm for general routing needs.
- Type C 1100mm x 600mm for use with the larger range Inkra systems.
- Table Saw Wing Type 685mm x 600mm (can be trimmed to suit application).

Type A tables are supplied with a groove for a standard Mitre Track as well as two stopped grooves for Scale Track, used to mount the LE Fence or other custom made fence. Types C & Table Saw, only have a mitre track groove.

1. Preparation of the table.

Type A tables require the ends of the scale track can be radiused, to suit the 9.5mm radius of the stopped groove a belt sander is ideal for this.

2. **Trimming the tracks to length.**

Tracks can be cut on a fine TCT Mitre Saw, or with a hacksaw, after cutting use a small file to remove any burrs.

3. Installation of the Tracks.

We have found that the best means of installing the tracks into the table is to use a small bead (s) of liquid nails in the grooves, being sure not to use too much glue. 2 or 3 small beads 1.0 – 1.5 mm wide are better than one thick bead of glue. Check that the orientation of the slots in the Scale Track suits the fence that will be used on the table.

4. Sealing exposed MDF

Ensure that any exposed MDF surfaces are sealed with a good quality sealer

5. Attaching to the support.

It is important that the Router Table Top is supported on a true flat frame, slotted handy angle with a section size of 40 x 40 x 2.5mm is ideal to both hold the top flat as well as providing a method of attaching to a support cabinet.

6. Attaching to a Triton Router Table stand.

It is possible to support the Router Table top on a Triton Stand; we recommend that it is firmly screwed using screws through the square section of the stand.

7. Mounting a UniLIFT or Aluminium / Phenolic Plates

Drop into table opening and adjust the 8 grub screws so that the plate is level with the surrounding table, this is a fiddly but necessary operation, every action has a reaction on the opposite side of the plate, it is well and truly worth 5 – 10 minutes to get it right. The weight of the router and plate is sufficient to hold it in place in any well machined opening. If the router is to be regularly removed from the table we suggest that the position of the leveling screws is marked on the MDF and 8 x 6 gauge countersunk headed screws are installed (with pilot holes) to provide a solid bearing surface for the leveling screws.

8. Before Use.

- a. Check that the table is flat and straight and is stable.
- b. Ensure that all tools are removed from the table top.
- c. Ensure that the router switch is easily accessible.
- d. Follow all instructions included with your router.

Happy Routing.....

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